

Production Worksheet

EmbroideryStudio 2025 – Editing



Design: **Driving Force 80mm LHC Garments**

Title: **Driving Force**

Stitches: 23,811
 Height: 92.3 mm
 Width: 80.3 mm
 Colors: 9
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 17
 Stops: 18
 Trims: 47
 Appliqués: 0
 Left: 40.1 mm
 Right: 40.1 mm
 Up: 46.2 mm
 Down: 46.2 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 7407.6 mm²
 Max stitch: 10.7 mm
 Min stitch: 0.1 mm
 Max jump: 7.2 mm
 Total thread: 108.99m
 Total bobbin: 35.30m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	4		1,240	1124	Aqua Sunshine	Marathon
2.	1		3,931	1342	Cornish Forest	Marathon
3.	8		472	402	Black	Kingstar
4.	2		536	1213	Grey	Marathon
5.	9		174	1091	Drizzle	Marathon
6.	7		1,047	401	White	Kingstar
7.	2		2,162	1213	Grey	Marathon
8.	7		1,168	401	White	Kingstar
9.	8		797	402	Black	Kingstar
10.	7		2,151	401	White	Kingstar
11.	8		2,114	402	Black	Kingstar
12.	7		1,920	401	White	Kingstar
13.	8		1,686	402	Black	Kingstar
14.	2		230	1213	Grey	Marathon
15.	1		396	1342	Cornish Forest	Marathon
16.	3		190	1050	Red	Marathon
17.	5		973	1255	Royal	Marathon
18.	6		2,622	1204	Navy	Marathon



**Driving Force Classic
 Port Douglas 2025**