

# Production Worksheet

EmbroideryStudio 2025 – Editing



Design: **80+1 3D 120mm Cap Front**

Title: **80+1 - 3D**

Stitches: 13,004  
Height: 38.6 mm  
Width: 120.0 mm  
Colors: 2  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 13  
Appliqués: 0  
Left: 60.0 mm  
Right: 60.0 mm  
Up: 19.3 mm  
Down: 19.3 mm  
EndX: 0.0 mm  
EndY: 0.0 mm  
Area: 4629.5 mm<sup>2</sup>  
Max stitch: 6.9 mm  
Min stitch: 0.1 mm  
Max jump: 6.8 mm  
Total thread: 72.85m  
Total bobbin: 27.64m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		93	1	Dark Green	Default
2.	13		12,909	401	White	Kingstar

