

Production Worksheet

EmbroideryStudio 2025 – Editing



Design: **Nautical Flags 90mm Garments**

Title: **Nautical Flags**

Stitches: 9,689
 Height: 34.4 mm
 Width: 90.4 mm
 Colors: 5
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima TBF
 Color changes: 23
 Stops: 24
 Trims: 26
 Appliqués: 0
 Left: 45.2 mm
 Right: 45.2 mm
 Up: 17.2 mm
 Down: 17.2 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 3109.8 mm²
 Max stitch: 9.9 mm
 Min stitch: 0.3 mm
 Max jump: 7.0 mm
 Total thread: 45.50m
 Total bobbin: 14.05m

20.	2		692	336	Ocean	Kingstar
21.	9		302	401	White	Kingstar
22.	8		378	402	Black	Kingstar
23.	4		644	1009	Yellow	Marathon
24.	8		439	402	Black	Kingstar



Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		548	336	Ocean	Kingstar
2.	4		103	1009	Yellow	Marathon
3.	3		12	1048	Red	Marathon
4.	4		228	1009	Yellow	Marathon
5.	8		377	402	Black	Kingstar
6.	3		684	1048	Red	Marathon
7.	4		212	1009	Yellow	Marathon
8.	8		377	402	Black	Kingstar
9.	4		425	1009	Yellow	Marathon
10.	3		377	1048	Red	Marathon
11.	8		377	402	Black	Kingstar
12.	3		472	1048	Red	Marathon
13.	9		447	401	White	Kingstar
14.	8		377	402	Black	Kingstar
15.	2		653	336	Ocean	Kingstar
16.	8		377	402	Black	Kingstar
17.	9		417	401	White	Kingstar
18.	2		277	336	Ocean	Kingstar
19.	8		493	402	Black	Kingstar